PART NO. HARDIN 11 Industry Dr. Palm Coast, FL 32137 MARINE 386-445-2500 / FAX 386-445-1122 625-7703

TITLE: THERMOSTATIC OIL FILTER ADAPTER - MARK 4 INSTALLATION

INSTALLATION INSTRUCTIONS:

1)INSTALL THE PROVIDED O-RING WITH A LIGHT COAT OF GREASE INTO THE RECEIVER GROOVE OF THE BYPASS ELIMINATOR MOUNT, FIG. A.

2) APPLY BLUE LOCTITE TO THE (2) 5/16 BOLTS, FIG. B AND INSTALL THE PROVIDED 5/16 WASHERS, FIG. C, TO THE MOUNTING BOLTS.

3) NEXT MOUNT THE BYPASS ELIMINATOR TO THE ENGINE BLOCK AND TORQUE TO 15-20 FT. LBS...

4) NEXT APPLY BLUE LOCTITE TO THE FEMALE THREADS OF THE CONNECTOR NIPPLE, FIG. D AND THREAD ON TO THE PREVIOUSLY INSTALLED BYPASS ADAPTER.

5) APPLY GREASE TO THE O-RING, FIG E AND PLACE IN RECESSED GROOVE IN CAST ALUMINUM OIL ADAPTOR FIG F.

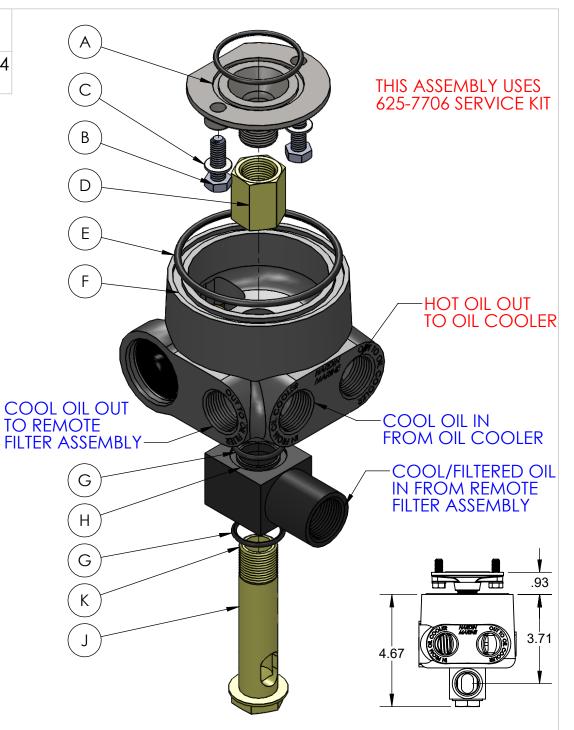
6) APPLY GREASE TO BOTH ORINGS, FIG G. INSTALL INTO THE GROOVE ON BOTH SIDES OF THE OIL INLET, FIG H. 7) SLIDE OIL INLET OVER THE OIL INLET CONNECTING BOLT, FIG. J.

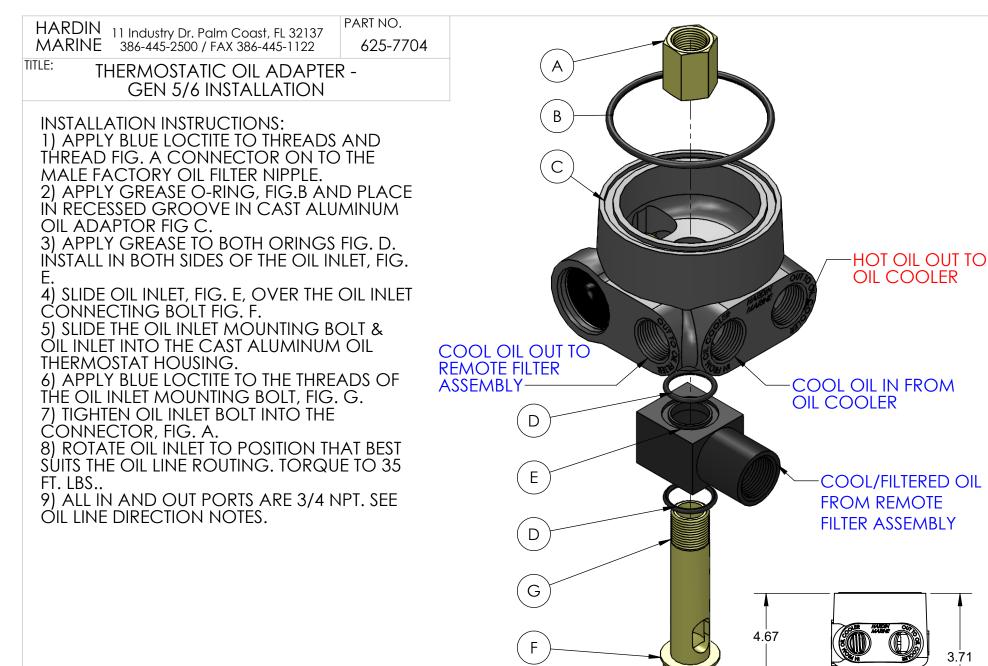
8) SLIDE THE OIL INLET MOUNTING BOLT & OIL INLET INTO THE CAST ALUMINUM OIL THERMOSTAT HOUSING. 10) APPLY BLUE LOCTITE TO THE THREADS OF THE OIL INLET MOUNTING BOLT, FIG. K.

11) TIGHTEN OIL INLET BOLT INTO THE CONNECTOR, FIG. D.

12) ROTATE OIL INLET TO POSITION THAT BEST SUITS THE OIL LINE ROUTING, TORQUE TO 35 FT, LBS.,

13) ALL IN AND OUT PORTS ARE 3/4 NPT. SEE OIL LINE DIRECTION NOTES.





THIS ASSEMBLY USES 625-7706 SERVICE KIT

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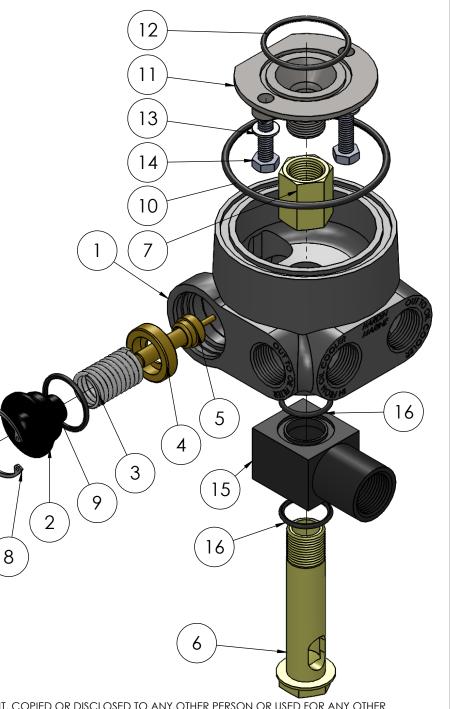
625-7703 & 625-7704

TITLE:

### THERMOSTATIC OIL ADAPTER-PARTS BREAKDOWN

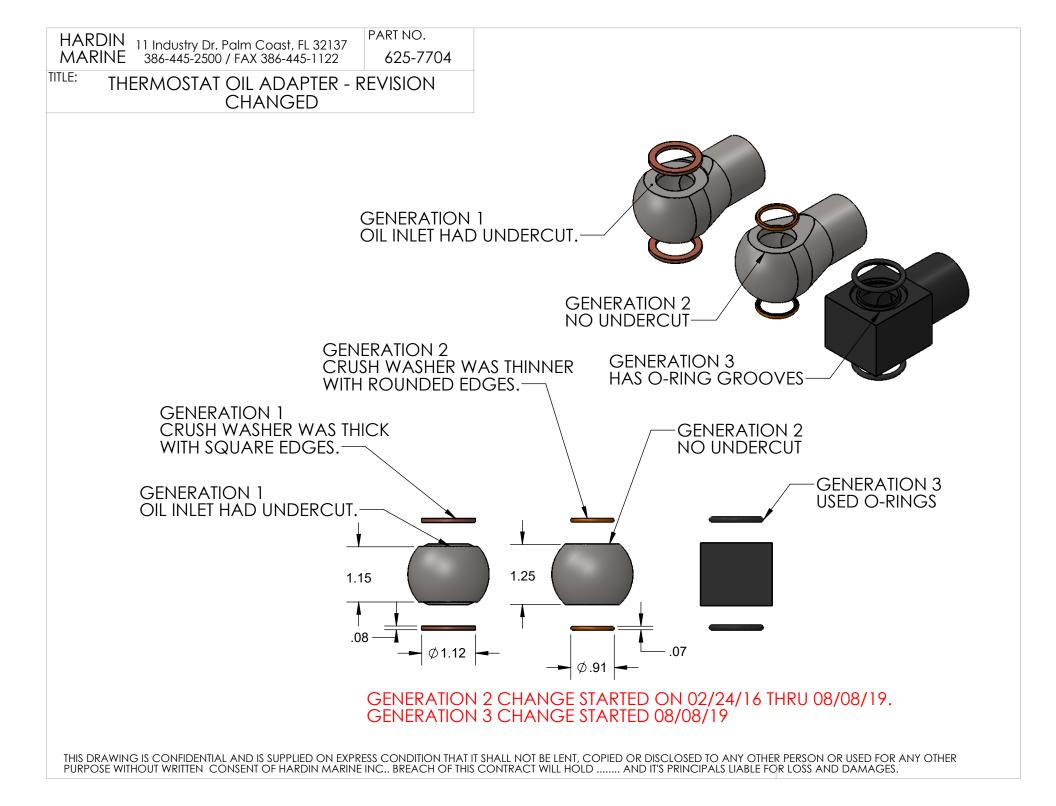
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-7758	HOUSING, THERMOSTATIC OIL ADAPTER	1
2	625-7759	COVER, THERMOSTATIC OIL ADAPTER	1
3	625-7760	SPRING, THERMOSTATIC OIL ADAPTER	1
4	625-7761	PISTON, THERMOSTATIC OIL ADAPTER	1
5	625-7762	THERMOSTAT, OIL ADAPTER	1
6	625-7763	BOLT, THERMOSTATIC OIL ADAPTER	1
7	625-7764	CONNECTOR, THERMOSTATIC OIL ADAPTER	1
8	625-7765	SNAP RING. THERMOSTATIC OIL ADAPTER	1
9	625-1122	O-RING	1
10	625-1236	O-RING	1
11	625-7926	ADAPTER, BYPASS ELIMINATOR	1
12	625-1131	O-RING	1
13	90031AN-STSS	WASHER, 5/16 AN	2
14	90031C100HHS	BOLT, 5/16-18 x 1.00	2
15	625-7766	INLET, THERMOSTATIC OIL ADAPTER	1
16	625-1119	O-RING	2

## www.hardin-marine.com



# LINES 9,10, 12 & 14 COME IN 625-7706 SERVICE KIT. LINES 12, 13, 14, 15 & 16 ONLY COME IN 625-7703 GEN 4 KIT.

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TITLE:

11 Industry Dr. Palm Coast, FL 32137 386-445-2500 / FAX 386-445-1122

625-7706

PART NO.

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THERMOSTATIC OIL ADAPTER SERVICE KIT

	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	625-1119	O-RING	2
	2	625-1122	O-RING	1
[	3	625-1131	O-RING	1
Γ	4	625-1236	O-RING	1
	5	625-7768	WASHER, CRUSH-GEN 2 INLET	2

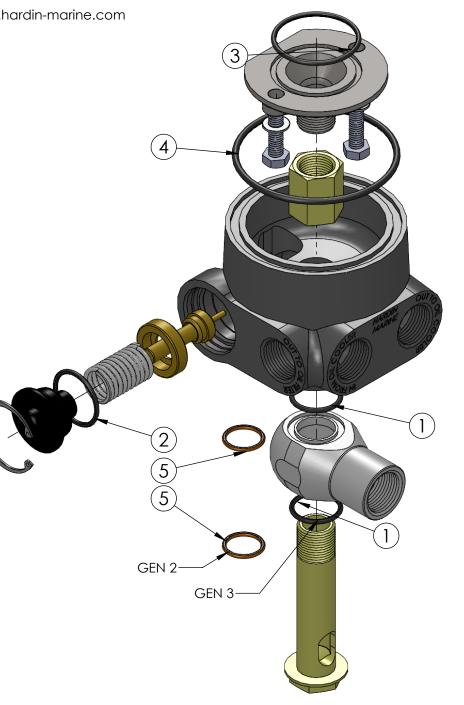
#### NOTE:

1) THIS KIT FITS GENERATION 2 AND GENERATION 3 625-7703 & 625-7704 THERMOSTATIC OIL ADAPTERS.

2) GENERATION 1 NEEDS TO USE 625-7707 OIL INLET ADAPTER KIT.

3) 625-1131 IS ONLY USED WITH GENERATION 4 ENGINE.

4) KIT COMES WITH THE ABOVE PARTS ONLY. IF OTHER PARTS ARE NEEDED SEE ATTACHED BREAKDOWN SHEETS.



HARDIN MARINE

TITLE:

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### THERMOSTATIC OIL ADAPTER - GEN 3 UPGRADE

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-1119	O-RING	2
2	625-1122	O-RING	1
3	625-1131	O-RING	1
4	625-1236	O-RING	1
5	625-7763	BOLT, THERMOSTATIC OIL ADAPTER	1
6	625-7766	INLET, THERMOSTATIC OIL ADAPTER	1

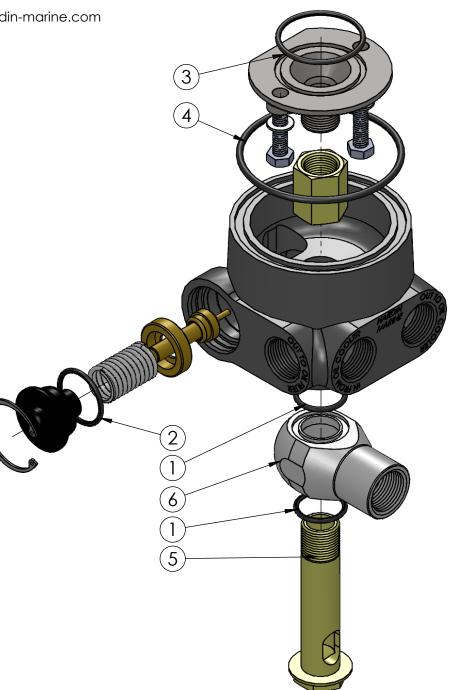
PART NO.

625-7707

NOTE:

1) FITS BOTH 625-7703 AND 625-7704.

2) 08/2019 HARDIN MARINE CHANGED TO AN OIL ADAPTER THAT WAS SEALED WITH O-RINGS ALONG WITH UPGRADED BOLT. 3) 625-1131 IS ONLY USED WITH GENERATION 4 ENGINE.



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