

HARDIN 11 Industry Dr. Palm Coast, FL 32137
MARINE 386-445-2500 / FAX 386-445-1122

PART NO.
625-4369

TITLE:

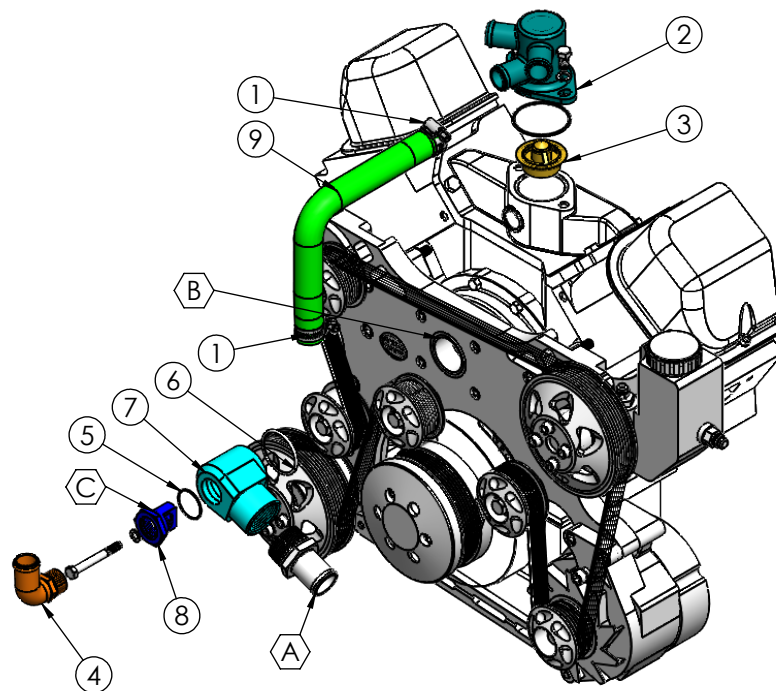
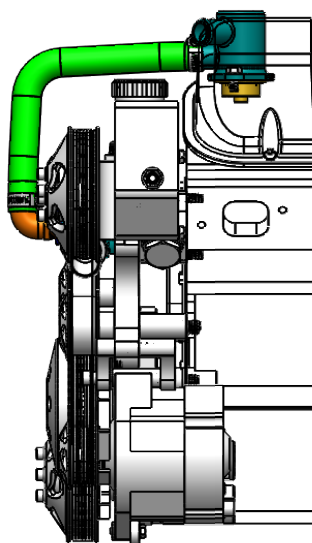
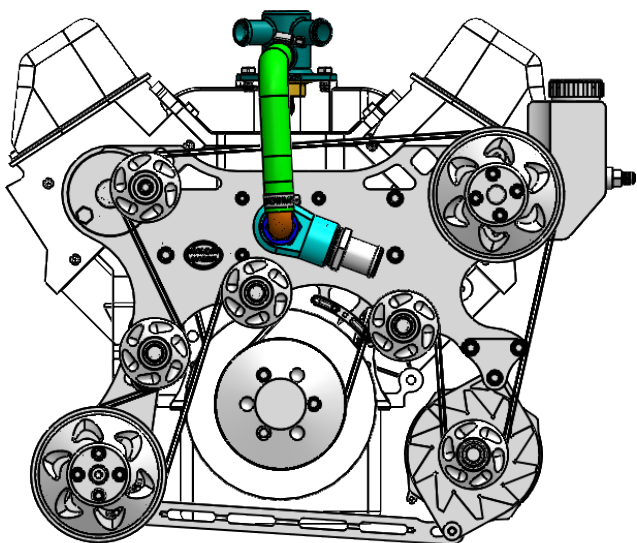
SINGLE INLET X-OVER THERMOSTAT UPGRADE

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INSTALLATION INSTRUCTIONS:

- 1) REMOVE YOUR EXISTING WATER INLET AND FITTING, FIG. A.
- 2) APPLY OIL TO #6 ORING AND INSTALL INTO THE COVER GROOVE, FIG. B.
- 3) USING THREAD SEALANT, INSTALL FITTING INTO #2 WATER INLET.
- 4) APPLY OIL TO #5 O-RING AND INSTALL INTO THE GROOVE OF #8 INLET, FIG. C.
- 5) APPLY ANTI-SIEZE TO #11 BOLT. SLIDE BOLT AND #10 WASHER INTO #8 INLET AND INSTALL TO #7 ADAPTER.
- 6) RECONNECTOR WATER INLET HOSE.
- 7) USING 1/2 SOCKET, TORQUE #11 BOLT TO 20 FT. LBS..
- 8) USING THREAD SEALANT INSTALL #4 FITTING AND CLOCK AS NEEDED.
- 9) INSTALL #3 THERMOSTAT.
- 10) INSTALL #2 WATER OUTLET USING THE PROVIDED INSTRUCTIONS.
- 11) CUT #9 HOSE AS NEEDED AND INSTALL WITH #1 HOSE CLAMPS.
- 12) WE ALSO INCLUDE (1)31C250HHS BOLTS TO USE WITH 625-4370 & 625-4372 CROSSOVERS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-720-6316	HOSE CLAMP	2
2	410-1499	1" BARBED WATER OUTLET	1
3	540-160106	THERMOSTAT, 140 DEGREE	1
4	540-222120	FITTING, 3/4NPT x 1" BARB 90 DEG	1
5	625-1026	O-RING	1
6	625-1134	O-RING	1
7	625-4367	INLET, SINGLE X-OVER w/BYPASS	1
8	625-4368	ADAPTER, INLET w/BYPASS	1
9	625-4385	HOSE, BYPASS	1
10	90031AN-STSS	WASHER, 5/16 AN	1
11	90031C275HHS	BOLT, 5/16-18x2.75	1



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