

**HARDIN MARINE** 11 Industry Dr. Palm Coast, FL 32137  
386-445-2500 / FAX 386-445-1122

PART NO.  
620-91150

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	620-91150	BELLHOUSING, 3 POINT	1
2	90025AN-STSS	WASHER, 1/4 AN	4
3	90037AN-STSS	WASHER, 3/8 AN	8
4	90043AN-STSS	WASHER , 7/16AN	2
5	90025C075HHS	BOLT, HHCS, 1/4-20 x .75	4
6	90037C100HHS	BOLT, HHCS, 3/8-16x1.00	4
7	90037C200HHS	BOLT, HHCS, 3/8-16x2.00	4
8	90043C100HHS	BOLT, HHCS, 7/16-14 x 1.00	2
9	150-S15380	STRAP, 3 POINT BELLHOUSING	1
10	620-91146	COVER, INSPECTION	1

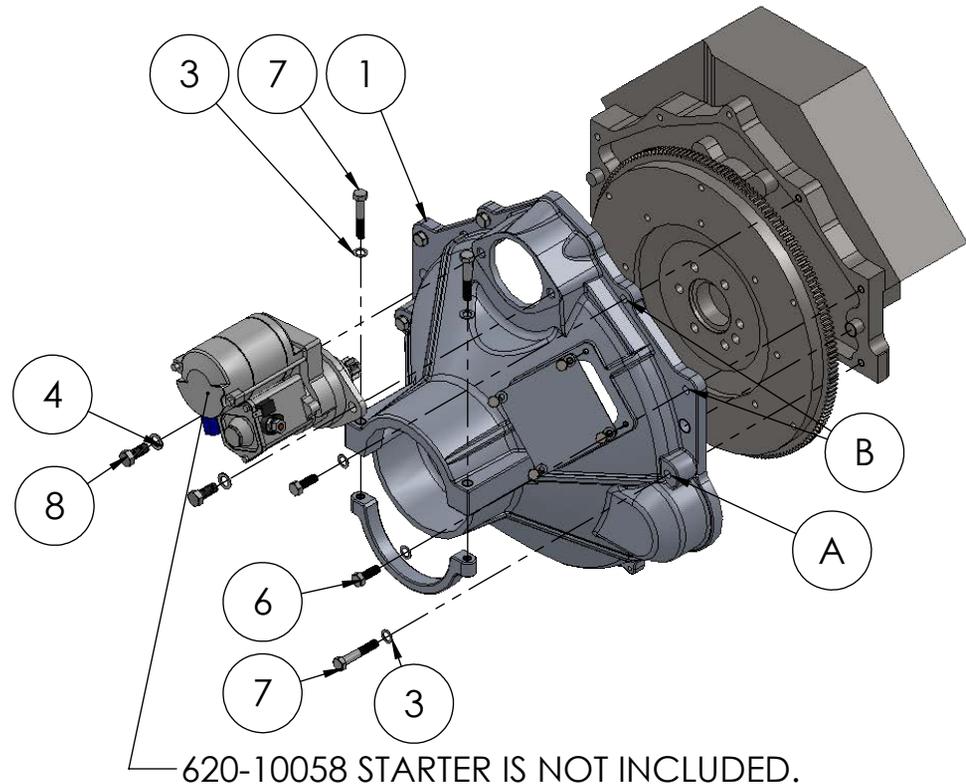
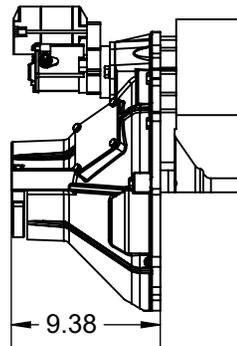
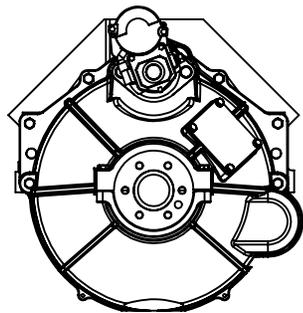
TITLE:

## 3 POINT CHEVY BELLHOUSING

[www.hardin-marine.com](http://www.hardin-marine.com)

### INSTALLATION INSTRUCTIONS:

- 1) DESIGNED TO BE USED WITH RING GEAR OR BOTTOM MOUNT FLYWHEEL.
- 2) STARTER CAN BE MOUNTED ON BELLHOUSING, AS SHOWN, OR ON THE BLOCK.
- 3) SLIDE BELLHOUSING OVER THE DOWEL PINS ON THE ENGINE BLOCK.
- 4) INSTALL (2)90037C200HHS BOLTS AND WASHERS IN THE LOWEST HOLES ON BOTH SIDE OF THE BELLHOUSING, FIG. A.
- 5) INSTALL (4)90037C100HHS BOLTS AND WASHERS INTO THE REAMING HOLES IN BELLHOUSING, FIG.B.
- 6) TORQUE ALL THE 3/8 BELLHOUSING BOLTS TO 30-35 FT. LBS..
- 7) INSTALL STARTER INTO BELLHOUSING USING (2)90043C100HHS BOLTS AND WAHRSERS. TORQUE TO 35-40 FT. LBS..
- 8) INSTALL 150-S15380 STRAP UNDERNEATH THE JET DRIVE BEARING CAP. MAKE SURE THE EXISTING 150-S01449 RUBBER MOUNT RING IS IN PLACE. INSTALL (2)90037C200HHS BOLTS AND WASHERS FROM THE TOP. TORGUE TO 25-30 FT. LBS..
- 9) INSTALL 620-91146 INSPECTION COVER USING THE (4)90025C075HHS BOLT AND WASHER. TORQUE TO 100-110 IN. LBS..



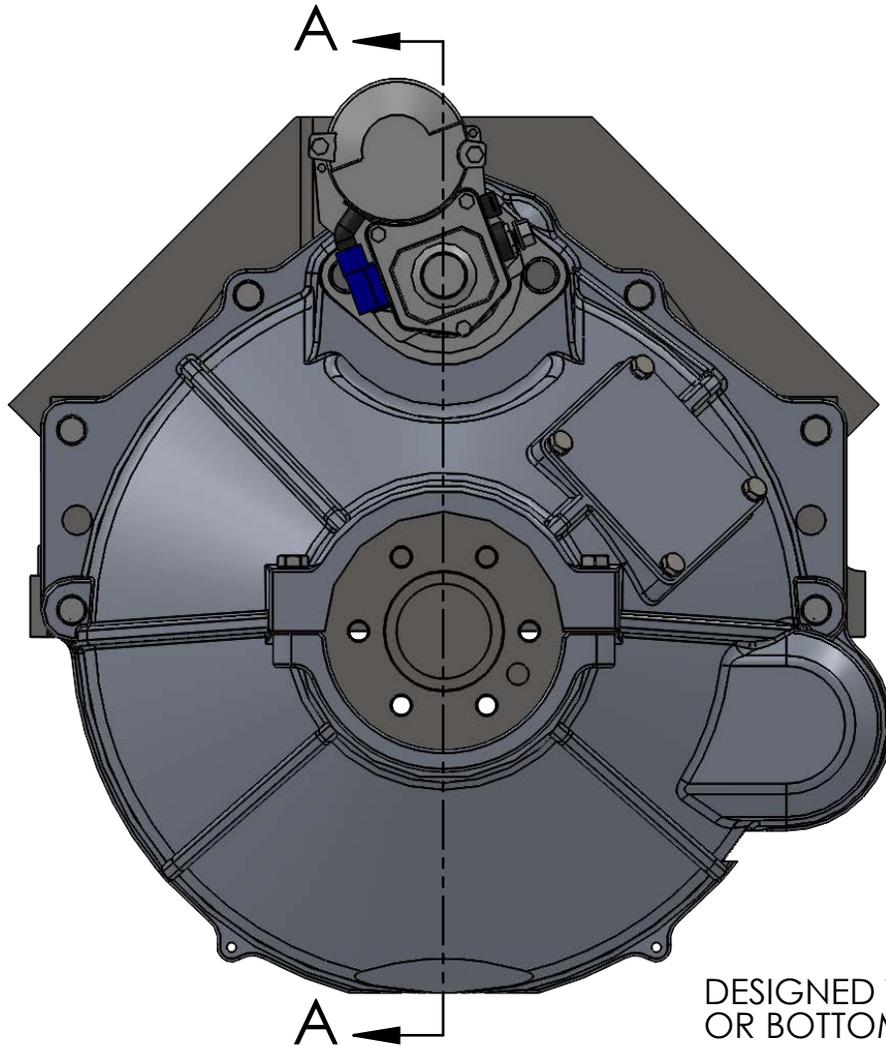
THIS DRAWING IS CONFIDENTIAL AND IS SUPPLIED ON EXPRESS CONDITION THAT IT SHALL NOT BE LENT, COPIED OR DISCLOSED TO ANY OTHER PERSON OR USED FOR ANY OTHER PURPOSE WITHOUT WRITTEN CONSENT OF HARDIN MARINE INC.. BREACH OF THIS CONTRACT WILL HOLD ..... AND IT'S PRINCIPALS LIABLE FOR LOSS AND DAMAGES.

HARDIN MARINE 11 Industry Dr. Palm Coast, FL 32137  
386-445-2500 / FAX 386-445-1122

PART NO.  
620-91150

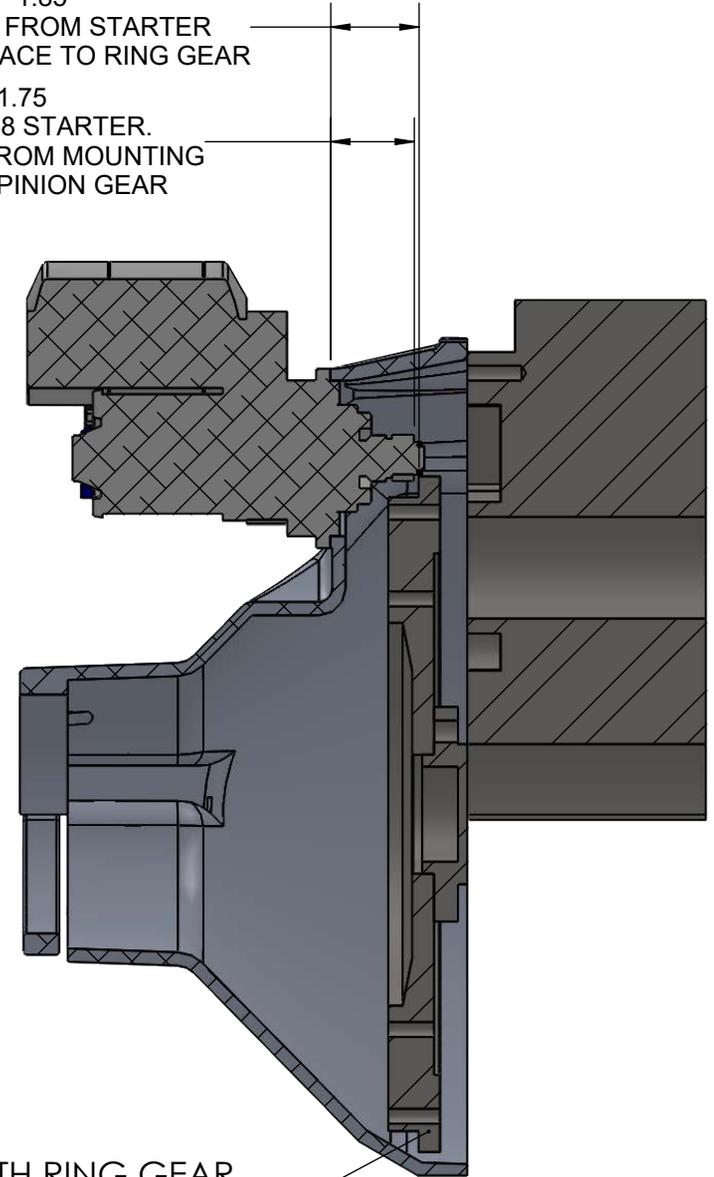
TITLE:  
3 POINT CHEVY BELLHOUSING  
STARTER DIMENSIONS

www.hardin-marine.com



1.85  
DISTANCE FROM STARTER  
MOUNTING FACE TO RING GEAR

1.75  
620-10058 STARTER.  
DISTANCE FROM MOUNTING  
FACE TO PINION GEAR



DESIGNED TO BE USED WITH RING GEAR  
OR BOTTOM MOUNT FLYWHEEL.

SECTION A-A  
SCALE 1 : 4

THIS DRAWING IS CONFIDENTIAL AND IS SUPPLIED ON EXPRESS CONDITION THAT IT SHALL NOT BE LENT, COPIED OR DISCLOSED TO ANY OTHER PERSON OR USED FOR ANY OTHER PURPOSE WITHOUT WRITTEN CONSENT OF HARDIN MARINE INC.. BREACH OF THIS CONTRACT WILL HOLD ..... AND IT'S PRINCIPALS LIABLE FOR LOSS AND DAMAGES.