

HARDIN
MARINE

11 Industry Dr. Palm Coast, FL 32137
386-445-2500 / FAX 386-445-1122

PART NO.
620-910010

TITLE:

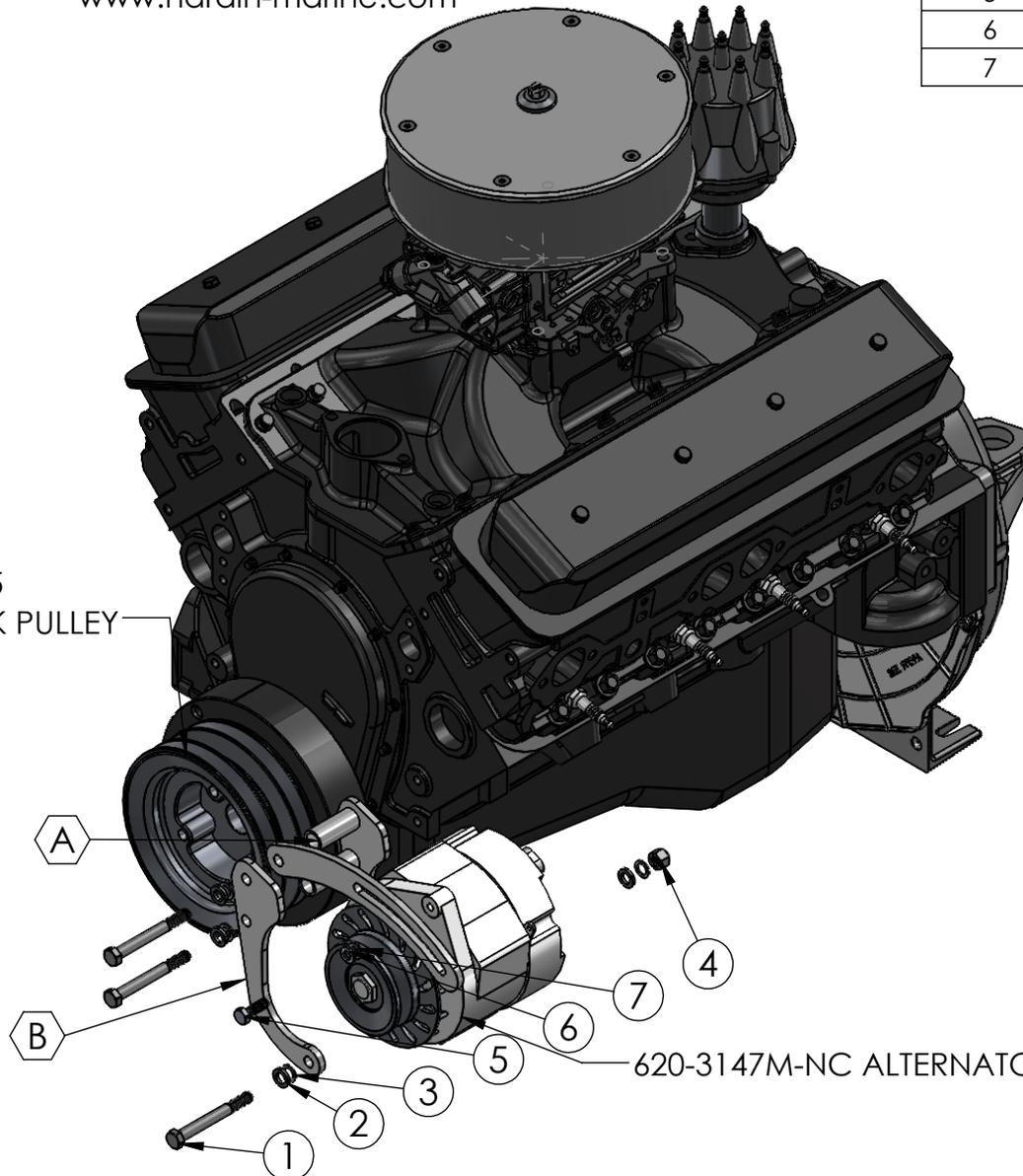
SBC ALTERNATOR BRACKET

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	90037C325HHS	BOLT, 3/8-16 x 3.25	3
2	90037SL-STSS	WASHER, LOCKING - 3/8	4
3	90037AN-STSS	WASHER, 3/8 AN	4
4	90037CN-FNSS	NUT, 3/8-16	1
5	90031C100HHS	BOLT, 5/16-18 x 1.00	1
6	90031SL-STSS	WASHER, 5/16 LOCK	1
7	90031AN-STSS	WASHER, 5/16 AN	1

421-215

CRANK PULLEY



INSTALLATION INSTRUCTIONS:

- 1) MOUNT MAIN BRACKET, FIG. A & THE FRONT BRACKET, FIG. B TO THE BLOCK USING #1 BOLT, #2 WASHER & 3 LOCK WASHER IN LOWER BOLT HOLE. DO NOT TORQUE.
- 2) INSTALL ALTERNATOR SWING ARM, FIG. C, INTO THE UPPER BOLT HOLE USING SAME BOLT & WASHERS. DO NOT TORQUE.
- 3) INSTALL THE 2" WIDE ALTERNATOR BOSS INTO THE LOWER PART OF THE MAIN BRACKET USING #1 BOLT, #2 & 3 WASHER. ON THE BACK SIDE OF ALTERNATOR BRACKET INSTALL #4 NUT, #2 & 3 WASHERS. DO NOT TORQUE.
- 4) USING #6 BOLT, #4 & 5 WASHER, ATTACH ALTERNATOR TO THE SWING ARM.
- 5) INSTALL 33" LONG BELT, NOT SHOWN.
- 6) USING 9/16 SOCKET TORQUE 3/8 BOLT TO 35 FT. LBS..
- 7) USING 1/2 SOCKET TORQUE 5/16 BOLT TO 25 FT. LBS..

620-3147M-NC ALTERNATOR & 421-216 PULLEY IS NOT INCLUDED.

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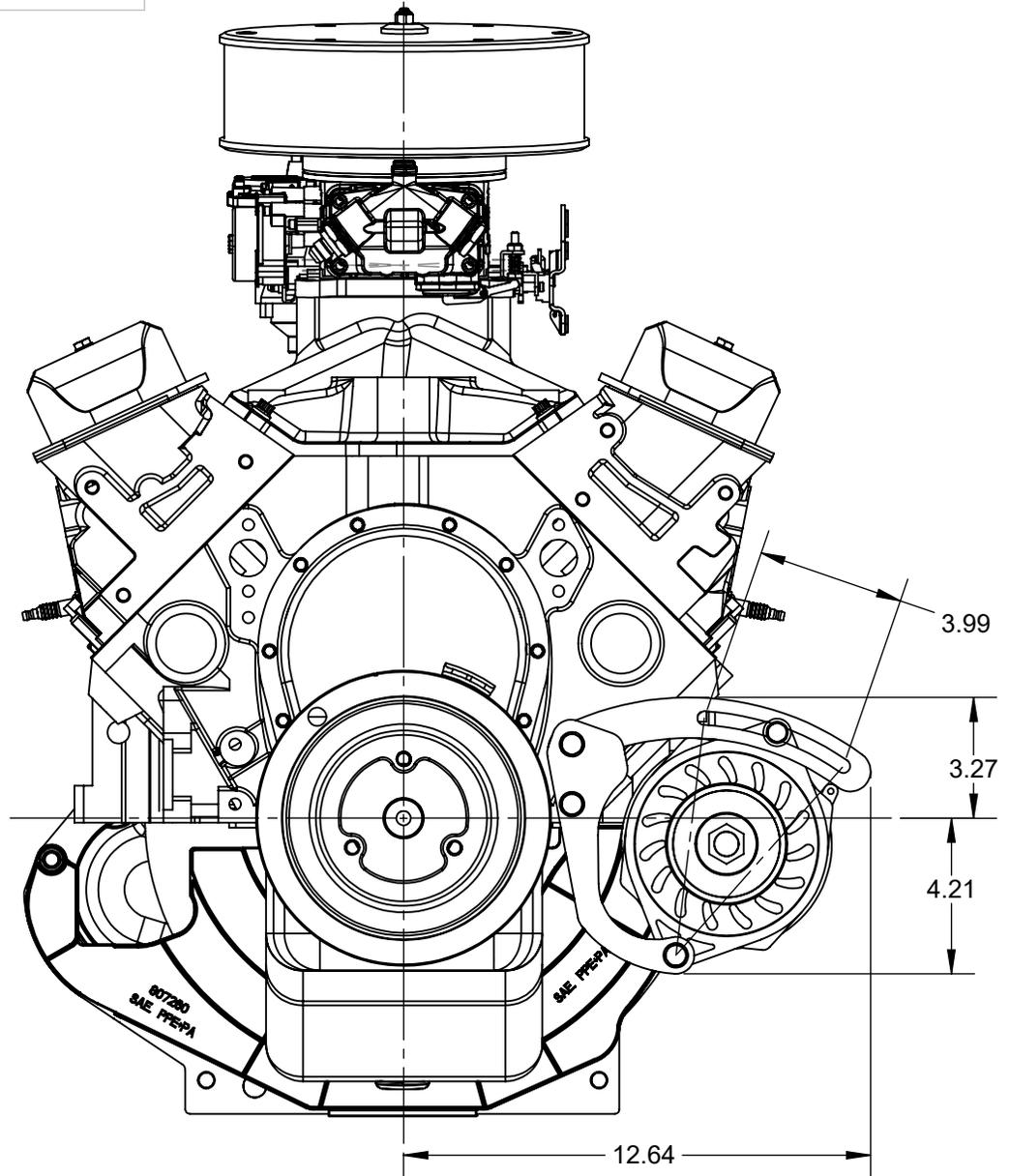
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