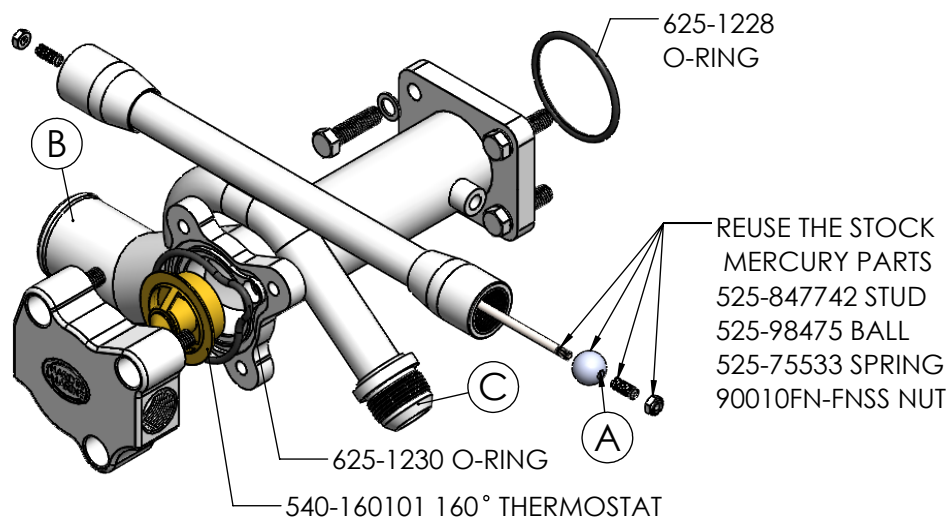


TITLE:
MERCURY 1075 SCI / 1200 SCI WATER OUTLET

www.hardin-marine.com



INSTALLATION INSTRUCTION:

- 1) INSTALL 625-1228 O-RING INTO THE GROOVE IN THE FLANGE. CUT WITH OIL.
- 2) USING THE SUPPLIED 3/8-16x 1-1/4 BOLTS WITH WASHERS. USING 9/16 SOCKET TORQUE TO 30 FT. LBS..
- 3) INSTALL THE WATER TEMP SENDER.
- 4) REINSTALL THE STOCK BYPASS BALLS, STUD AND SPRINGS. FIG. A.
- 5) INSTALL THE CIRCULATING PUMP HOSE TO 1-7/8 OUTLET. FIG. B.
- 6) CONNECT -16AN WATER INLET HOSE, FIG.C.
- 7) ALL 4 WATER OUTLETS TO THE EXHAUST ARE 3/4 NPT.

