HARDIN 11 Industry Dr. Palm Coast, FL 32137 MARINE 386-445-2500 / FAX 386-445-1122

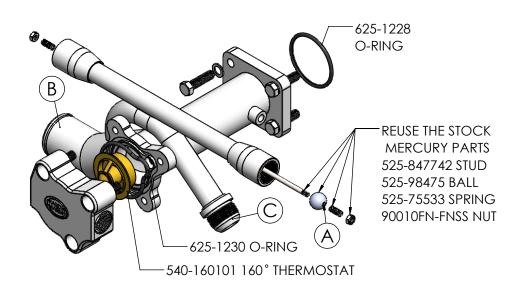
PART NO.

410-1516

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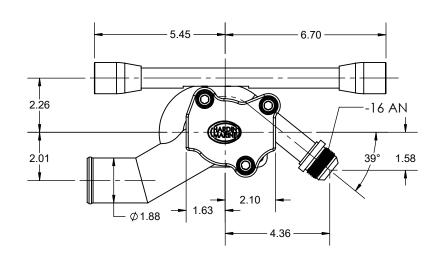
MERCURY 1075 SCI / 1200 SCI WATER OUTLET

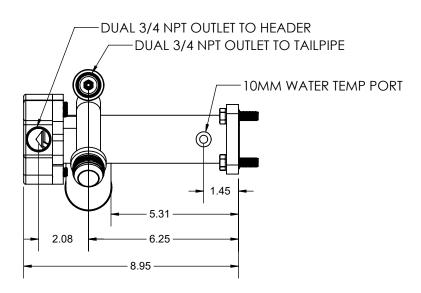
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INSTALLATION INSTRUCTION:

- 1) INSTALL 625-1228 O-RING INTO THE GROOVE IN THE FLANGE. CUT WITH OIL.
- 2) USING THE SUPPLIED 3/8-16x 1-1/4 BOLTS WITH WASHERS. USING 9/16 SOCKET TORQUE TO 30 FT. LBS...
- 3) INSTALL THE WATER TEMP SENDER.
- 4) REINSTALL THE STOCK BYPASS BALLS, STUD AND SPRINGS. FIG. A.
- 5) INSTALL THE CIRCULATING PUMP HOSE TO 1-7/8 OUTLET. FIG. B.
- 6) CONNECT 16AN WATER INLET HOSE, FIG.C.
- 7) ALL 4 WATER OUTLETS TO THE EXHAUST ARE 3/4 NPT.





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