

HARDIN MARINE 11 Industry Dr. Palm Coast, FL 32137
386-445-2500 / FAX 386-445-1122

PART NO.
410-1504

TITLE:
BBC PORT ENTRY CROSSOVER w/ BYPASS

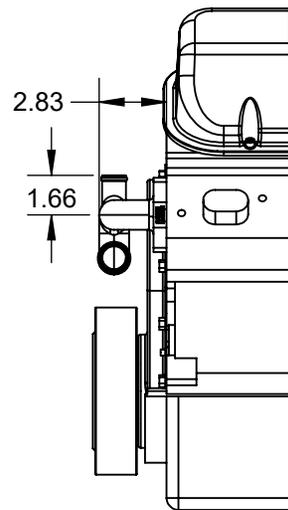
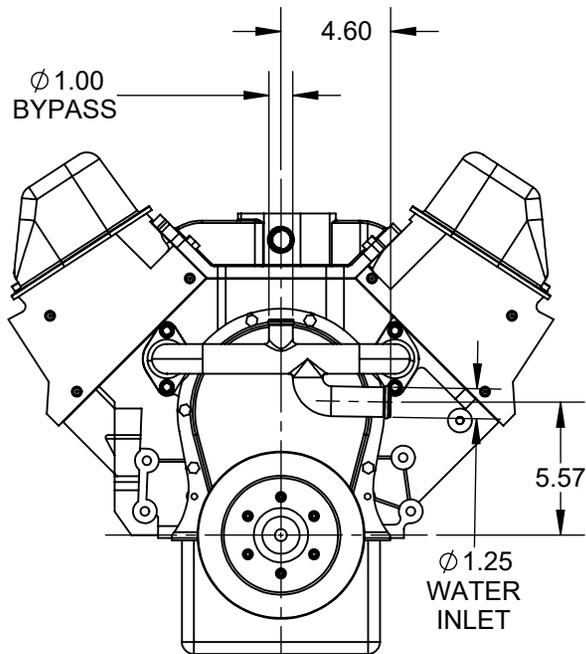
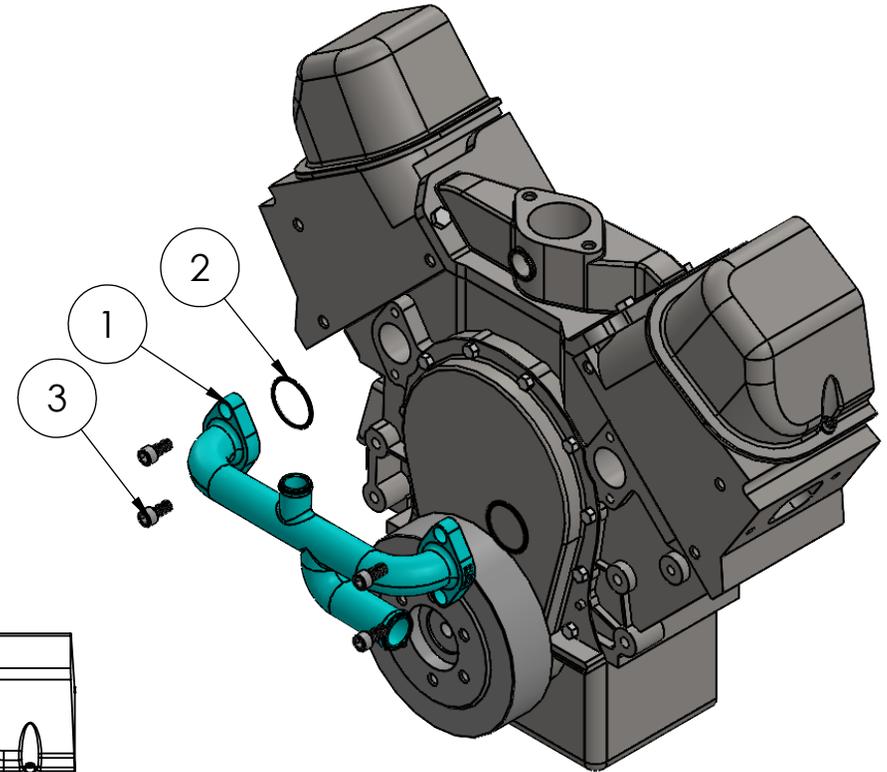
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	410-1504	BBC PORT ENTRY w/BYPASS	1
2	625-1502	O-RING	2
3	90037C075SHS	BOLT, SHCS, 3/8-16 x 3/4	4

www.hardin-marine.com

COMES IN 620-300100 CROSSOVER KIT

INSTALLATION INSTRUCTIONS:

- 1) APPLY PETROLEUM JELLY TO 625-1502 O-RINGS AND INSTALL INTO THE GROOVES IN THE CROSSOVER.
- 2) USING 90037C075SHS BOLTS INSTALL CROSSOVER TO THE BLOCK. USING 5/16 HEX SOCKET TORQUE BOLTS TO 30 FT. LBS..
- 3) ATTACH 1-1/4 HOSE COMING FROM THE OIL COOLERS.
- 4) ATTACH OPTIONAL 410-1506 BYPASS HOSE TO THE OUTLET.



THIS DRAWING IS CONFIDENTIAL AND IS SUPPLIED ON EXPRESS CONDITION THAT IT SHALL NOT BE LENT, COPIED OR DISCLOSED TO ANY OTHER PERSON OR USED FOR ANY OTHER PURPOSE WITHOUT WRITTEN CONSENT OF HARDIN MARINE INC.. BREACH OF THIS CONTRACT WILL HOLD AND IT'S PRINCIPALS LIABLE FOR LOSS AND DAMAGES.