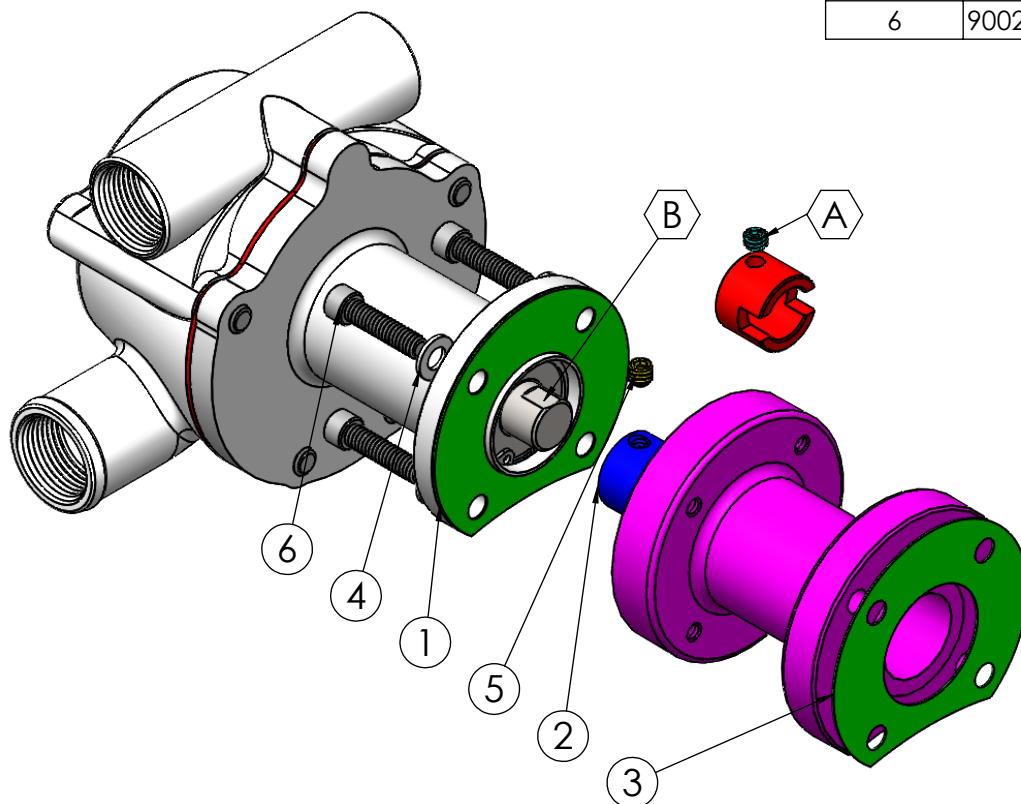


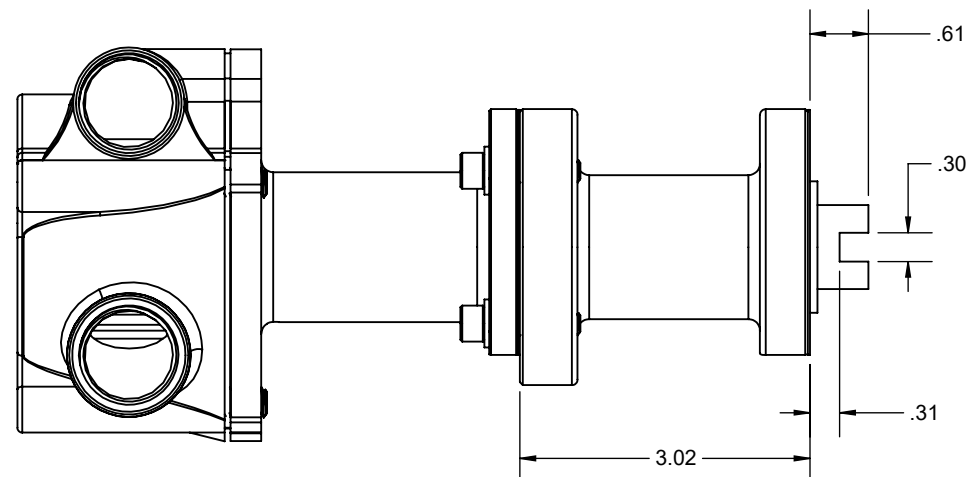
PART NO.
125-WP1493

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	625-4267	EXTENSION, 3" - CAM DRIVEN SEA PUMP	1
2	625-4268	SHAFT, 3" EXTENSION - CAM DRIVEN SEA PUMP	1
3	625-4277	GASKET	2
4	90025AN-STSS	WASHER, 1/4 AN	4
5	90025C025SES	SET SCREW, 1/4-20x.25	1
6	90025C100SHS	BOLT, SHCS, 1/4-20x1.00	4



- 1) WITH SEA PUMP REMOVED FROM THE ENGINE. USE A 1/8 ALLEN KEY TO REMOVE THE EXISTING SET SCREW AND DRIVE, FIG. A.
- 2) APPLY RED LOCTITE TO #5 SET SCREW AND INSTALL INTO THE #2 SHAFT.
- 3) SLIDE SHAFT AND SET SCREW ON THE SEA PUMP SHAFT. ALIGN SET SCREW WITH THE FTA FIG. B. USE A 1/8 ALLEN KEY TO TIGHTEN SET SCREW.
- 4) INSTALL NEW GASKET #3 BETWEEN PUMP AND #1 EXTENSION.
- 5) INSTALL #4 WASHER AND #6 BOLTS USING 3/16 ALLEN SOCKET. TORQUE TO 20 FT. LBS..
- 6) CHECK TO MAKE SURE YOU HAVE PROPER ENGAGEMENT BETWEEN THE SHAFT AND THE DRIVER ON THE ENGINE.
- 7) INSTALL ON ENGINE WITH NEW GASKET.



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