

IMCO

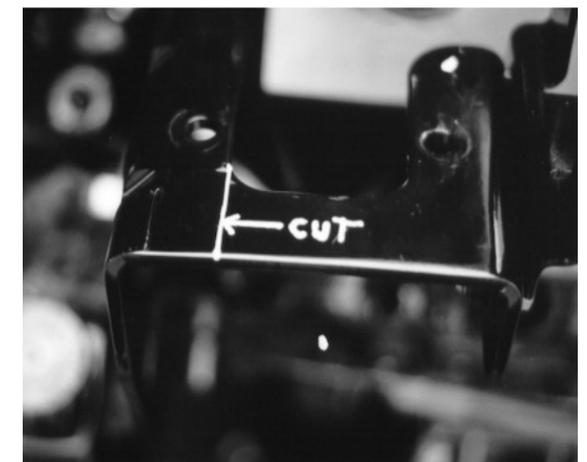
INMAN MARINE CORPORATION

*HOW TO MOUNT IMCO OIL FILTER
BRACKET FOR NEW MERCURY SINGLE
BELT EFI ENGINES.*



1

Remove oil lines from engine oil filter. Remove oil line from oil cooler to oil filter. Remove drive oil bottle from bracket and remove drive oil bottle bracket.



2

Mark and cut original bracket using a hacksaw. Cut even with existing notch. File and paint raw edge to prevent corrosion.



3

Loosen oil line shown in fig. 3 at the engine block so line can be rotated forward.

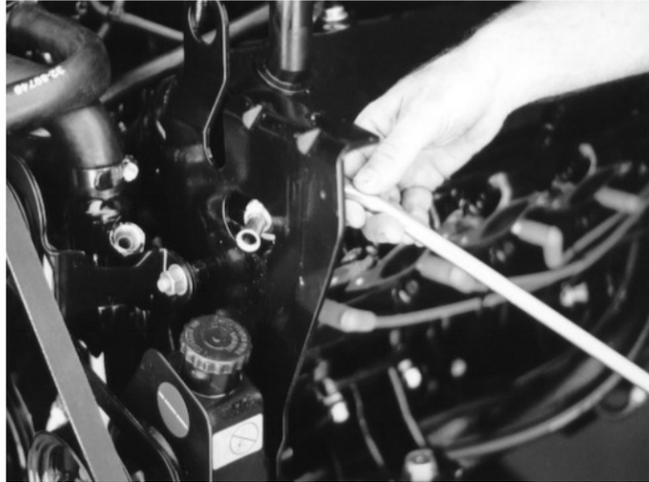
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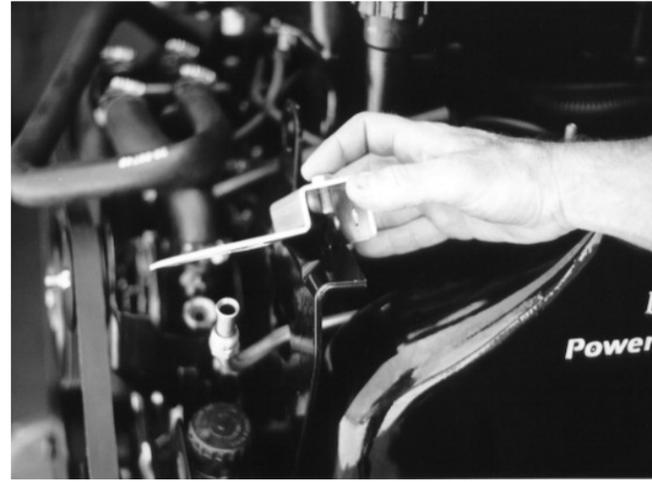
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<http://www.imcomarine.com>



4

Feed oil line shown in fig. 4 through hole in original bracket.



5

Bolt new IMCO bracket using 5/16" x 3/4" hex head bolt and nylock nut provided. Leave nut loose until replacement oil line is tightened in place. Replace drive oil bracket on new IMCO bracket using two 5/16" x 3/4" hex head bolts and nylock nuts provided.



8

Install 90 degree swivel fitting provided in kit, to oil filter bracket. Install hose provided in kit between oil cooler and 90 degree swivel fitting. Tighten all fittings and bolts.



9

Replace drive oil bottle and strap in place.



6

Bolt oil filter bracket to new IMCO bracket using the original fasteners.



7

Attach oil line to filter as shown in fig. 7.



10

Install risers to manifolds using hardware provided.



11

Shift Plate and ECM will mount to welded bracket on riser as shown in fig. 11.