

Measuring for Lightning Generic Header Instructions:

Install 2" long bolts only in upper exhaust flange holes. Using approximately 1" angle iron as a straight edge place it on top the row of bolts and flush to port surface. Extend angle until it touches transom and is still supported by at least 3 bolts. Mark the outside corner at the transom both vertically and horizontally. Do the same on the other side. Using a level extend a horizontal line past existing exhaust ports. Using a square extend the vertical line past the exhaust tips. These are now the reference points for all dimensions.



